

Garant
**Carbide boring bar E.. SCLDR, for indexable inserts CDCT, right-hand,
Overhang / insert size: 85/S4mm**

Order data

Order number	268712 85/S4
GTIN	4045197545749
Item class	21V

Technical description

Minimum pre-drill $\varnothing D_{\min}$	9.05 mm
Insert size	4 mm
ISO code toolholder	E08K SCLDR/LS4
Centre offset L_3	4.5 mm
Pack of insert screws	269028 10
suitable indexable insert	CDCT S4010.
Overall length L	125 mm
Clamping height L_2	7.49 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 10	269028 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6